

INFINO	Grade	SC-1060U
	Resin Type	PC Poly

UV Stabilized

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ASTM D792	Natural or representative color	-	1.2
Melt Flow Index	ASTM D1238	300°C, 1.2kg	g/10min	6
Mold Shrinkage(MD)	ASTM D955	Flow at 3.2mm(MD)	%	0.5~0.7
Mold Shrinkage(TD)	ASTM D955	X-Flow at 3.2mm(TD)	%	0.5~0.7
Mechanical				
Tensile Strength at Yield	ASTM D638	50mm/min	MPa	65
Tensile Strain at break	ASTM D638	50mm/min	%	110
Tensile Modulus	ASTM D638	50mm/min	MPa	2300
Tensile Strength at break	ASTM D638	50mm/min	MPa	65
Flexural Strength	ASTM D790	2.8mm/min	MPa	91
Flexural Modulus	ASTM D790	2.8mm/min	MPa	2300
Izod Impact Strength(notched)	ASTM D256	1/4 inch at 23°C	J/m	150
Izod Impact Strength(notched)	ASTM D256	1/8 inch at 23°C	J/m	880
Rockwell Hardness	ASTM D785	R-Scale	-	120
Thermal				
Heat Deflection Temperature	ASTM D648	18.56kgf/cm ² , 6.4mm	°C	128
Heat Deflection Temperature	ASTM D648	4.6kgf/cm ² , 6.4mm	°C	138
VICAT Softening Temperature	ISO 306	B/50	°C	147
Flammability				
Flammability	UL94	HB	mm	2.6~3.2
Flammability	UL94	V-2	mm	1.6~2.0

1. The value above is the representative value of the NP or representative color and may have deviation. It can only be used for selecting materials.
2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

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